

BEE-LOK



Bee-Lok Thread Lock Kit

PRODUCT CHARACTERISTICS

| OUTER CASING DIAMETER (IN.) | APPROXIMATE USES PER 8 OZ. KIT |
|-----------------------------|--------------------------------|
| 4 ½ | 10 |
| 5 ½ | 6 |
| 6 ⅝ | 4 |
| 7 ⅝ - 9 ⅝ | 3 |
| 10 ¾ - 13 ⅝ | 2 |

PACKAGING

| CONTAINER SIZE | SHIPPING WEIGHT | QUANTITY PER CASE |
|----------------|-----------------|-------------------|
| 8 oz. | 9 lb. | 12 |
| 16 oz. | 9 lb. | 6 |

DESCRIPTION

Bee-Lok is an economical, two-component epoxy system designed to replace welding for locking casing joints on the bottom lengths. It contains 25% metallic zinc, which aids sealing and reduces joint galling. This product is effective in preventing joint loosening. Each kit contains a base resin, catalyst, and an applicator.

APPLICATION

To apply, empty the catalyst into the base epoxy resin and mix thoroughly. Use the applicator (flat knife) to cover the male threads with the mixture and makeup the connection. The pot life of the mixture is 75 minutes under normal conditions. The cure time is 24 hours. To break connections, heat the joint from 500°-600° F.

NOTES

A material safety data sheet is available from the manufacturer. Do not use on oxygen lines or in oxygen enriched atmospheres.

